

**Garant**
**Hand tap set, uncoated, M: M24**

**Order data**

Order number	130400 M24
GTIN	4062406088545
Item class	11G

**Description**
**Version:**

Set of three, **consisting of taper, second, and plug tap. Taper tap with long pilot.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 110 mm

Shank  $\varnothing$  D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole  $\varnothing$ : 21 mm

**Technical description**

Shank square □	14.5 mm
Standard	DIN 352
Thread $\varnothing$	24 mm
Thread type	M
Overall length L	110 mm

Tolerance class	ISO 2 6H
Thread depth	72 mm
Number of cutting edges Z	3
Number of clamping slots	3
Shank $\varnothing D_s$	18 mm
Thread pitch	3 mm
Tool material	HSS E
Tapping hole $\varnothing$	21 mm
Thread size	M24
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	A
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

## User data

	Suitability	$V_c$	ISO code
Alu > 10% Si	suitable only under restricted conditions		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		

Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions
INOX < 900 N/mm <sup>2</sup>	suitable
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions
Ti > 850 N/mm <sup>2</sup>	suitable
GG(G)	suitable only under restricted conditions
Uni	suitable
Oil	suitable
dry	suitable only under restricted conditions